

5/24

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23358
<b>Description:</b> Cap	<b>Part Number:</b>	D3436-7
<b>Dwg:</b> D3436 Rev. A page 3	<b>Qty:</b>	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.06.09	20
2	PG	Issue P/O: <u>2008213</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3436 Possible Supplier: Industrial Laser <b>Material release note is required</b>	U	05.06.13	20
3	RG	Receive and inspect for transit damage <b>Ensure material release note is attached</b>	CY	05/07/15	20
4	QC6	Inspect dimensions as per Dwg D3436	Z	05.08.03	20
5	GA	Deburr	CPL	05.08.03	20
6	ST	Identify and Stock	CPL	05.08.03	20
7	AC	Cost / part <u>2.45</u>	Sgt	05.08.09	20
8	DC	Close W/O <u>2.45</u> Inspect Level 21	Q	05/08/04	20

Rev	Date	Change	Revised By	Approved
A	05.05.11	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
0505-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

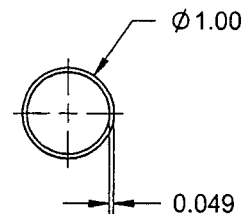
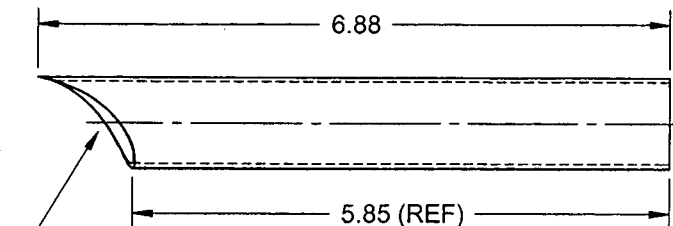
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: LD Date: 05/08/04

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



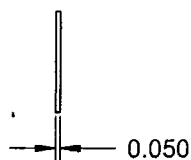
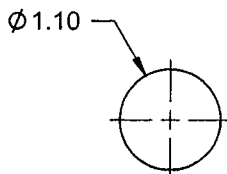
DESIGN MB	DRAWN BY MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3436</b>	REV. A SHEET 3 OF 4
DATE <b>05.04.28</b>		TITLE <b>MAINTENANCE STEP</b>	SCALE 1:2



### **D3436-3 LEFT STEP**

(D3436-4 RIGHT STEP - OPPOSITE, NOT SHOWN)

- 1) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T1000W049)



### **D3436-7 CAP**

- 2) MATERIAL: AISI 4130N STEEL SHEET PER MIL-S-18729, AMS6350 OR AMS 6351 (REF. DART SPEC. M4130N-S050)

**SHOP COPY**

**RETURN TO  
RELEASED**

**UNCONTROLLED COPY**

### **D3436-3/-7, GENERAL NOTES:**

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) ALL DIMENSIONS ARE IN INCHES  
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SUBJECT TO AMENDMENT  
WITHOUT NOTICE

**WORK ORDER**

**NO. 23358**

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 17, 2005  
10:51 am

Work Order No : 0023358  
Project Name : D3436-7  
Project For : WK524  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3436-7  
Description : Cap  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 05-17-05  
Est Finish Date : 06-22-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



## **CERTIFICATE OF CONFORMANCE**

**Date:** 7 May 2004  
**Customer :** Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury, Ont.  
K6A 1K7

**P.O. No:** 2008213

### **Description of parts:**

Line item 4. **20 each.** Part Number: **D3436-7 Rev.A**  
From requested mat'l: **0.05" 4130N**

This is to certify that the parts listed above have been made in accordance with the requirements of the listed purchase order, and have been fabricated from the listed material supplied by Industrial Laser Cutting.

Jeff Mostat

Production Mgr.